

# BEKKİLER METAL



# General Information

Founded in 1967, our family-owned company has grown steadily to become an industry leader.



## Company Overview

Total Area: 20.000 m<sup>2</sup> (12.000 m<sup>2</sup> closed area)

Founded: 1967

Ownership: Family Share Holder



## Our Team

101 Employees Total

- Blue collar: 71
- White collar: 30
- Engineers: 12



## Financial Performance

Turnover (M€)

- 2021: 33
- 2022: 41
- 2023: 42,7
- 2024: 30,6

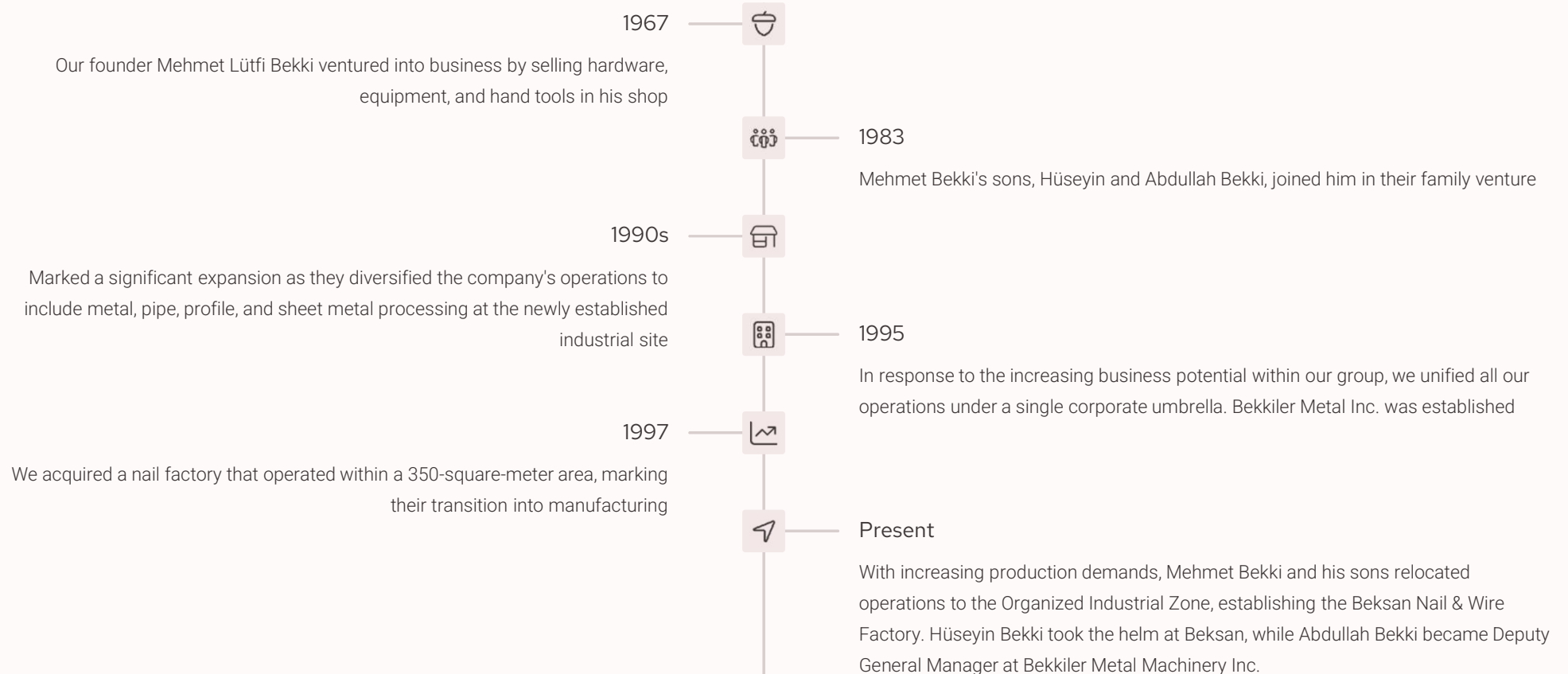


## Export Growth

Export (M€)

- 2021: 0,11
- 2022: 2,03
- 2023: 2,32
- 2024: 1,47

# Our Journey





### OUR CUSTOMERS ARE OUR BLESSING

Our customers are the core of our company. We center all decisions around their needs, focusing on exceptional service to meet and exceed their expectations.



### WE OWE OUR EXISTENCE TO OUR EMPLOYEES

What truly defines a company? We believe it's our employees. They are our most valuable assets. By cultivating a conducive and supportive work environment for them, we are collaboratively shaping the future of our company.



### WE DO NOT COMPROMISE ON BUSINESS ETHICS

We build stakeholder relationships on strong business ethics, grounded in respect, trust, responsibility, integrity, honesty, and justice.



### WE EMBRACE A PROACTIVE APPROACH

We strive for perfection, proactively preventing mistakes before they occur.



### COMMITMENT TO CONTINUOUS IMPROVEMENTS

We relentlessly pursue excellence in all facets of our operations, fostering innovation and adaptability for sustained growth.



### OUR MISSION AND VISION TOWARDS 2030

Our mission is to deliver exceptional quality guided by our values. Our vision is to be an innovative company that adds value, prioritizes sustainable growth, and looks toward the future.

# Certificates

## Current Certification

ISO 9001:2015 Quality Management System Standard

ISO 14001 (2025) - Environmental Management

ISO 45001 (2025) - Occupational Health & Safety

## Validated Status

Validated quality management compliance

## Future Certification Plans

### Certification Roadmap

IATF 16949 (2026) - Automotive Quality

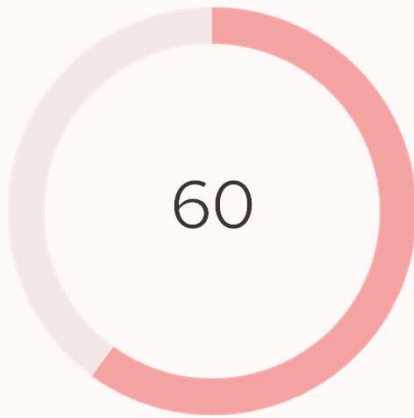
# Contact List

Contact Person	Responsibility	Mail Address
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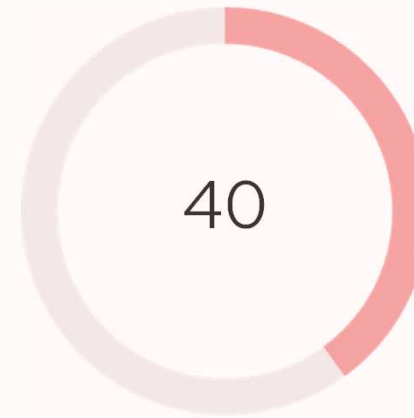
# 2024 Turn Over Break Down

DISTRIBUTION OF OUR SALES BASED ON PRODUCTS & SERVICES



## Commercial Business Unit

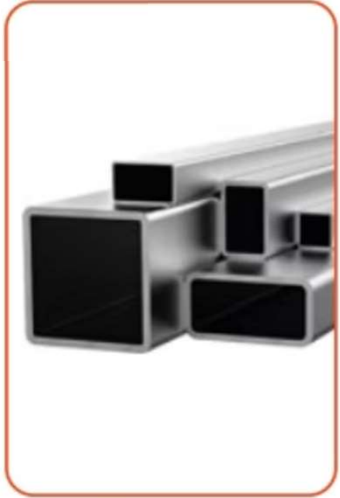
Buying, selling, and dealership activities, focus on commerce, trade, and transactions.



## Manufacturing Business Unit

Production and manufacturing of parts.





Hollow Section  
& Profiles



Steel Pipe & Profiles



Roof & Wall  
Panels



Wire Rods & Nails

# Commercial Business Unit

## Product Range

Our commercial business unit offers a wide range of products through our dealership network and direct sales channels.

## Market Reach

We serve both domestic and international markets with high-quality products from trusted manufacturers.

## Business Model

Our buying, selling, and dealership activities focus on commerce, trade, and transactions to meet customer needs.

**Since 1967**, with our extensive experience in the iron and steel industry and our dedicated steel service center,  
**We consistently add value to our customers.**



# Commercial Business Unit

Our Exclusive Dealerships



## Facade Panels

Facade panels serve as the exterior cladding material for industrial buildings, factories, warehouses, shopping centers, and more, while also used as cladding material in cold storage rooms.



## Borusan Products

Middle Series Fire Plumbing Pipes, Galvanized Water Pipes, ERW Water Pipes (ERW:Electric Resistance Welding), Borusan SRM (Stretch Reducing Mill)

# Manufacturing Business Unit



Tube Lasers

TRUMPF



Compact Dynamic Storage System

TRUMPF



Leveling Machine

ARKU



Deburring Machine

LISSMAC



Sheet Metal Lasers

TRUMPF



Press Brake Bending Machines

TRUMPF & LVD



Welding Cell

FRONIUS



Horizontal BandSaw

BEHRINGER

By investing in cutting-edge machinery and maintaining an unwavering commitment to quality, continuous development, and expertise, we consistently deliver added value to our customers.

# Manufacturing Business Unit

Machine Park

14+

Cutting-Edge Machines

Advanced manufacturing equipment

6

Major Brands

Including TRUMPF, LVD, ARKU

12,000

Square Meters

Of closed manufacturing area

Geleceğe  
**şekil veriyoruz.**



## Tube Lasers

### TRUMPF TRULASER TUBE 7000

#### FIBER 4KW

Max Length (mm)	Diameter (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
6500	Ø12-254	0,5	10	Carbon Steel
6500	Ø12-254	0,5	6	SST (Stainless Steel)
6500	Ø12-254	0,5	6	Aluminum



The TruLaser Tube 7000 is a high-performance laser cutting machine for tubes and pipes. It is equipped with a fiber laser, which offers a number of advantages over traditional CO2 lasers, including:

- Higher efficiency
- Better beam quality
- Lower maintenance costs

The TruLaser Tube 7000 is capable of cutting a wide range of materials, including steel, stainless steel, aluminum, copper, and brass. It is commonly used in the automotive, aerospace, and manufacturing industries to produce parts such as exhaust systems, engine components, and structural components.

#### Additional features:

- Rapitcut angle cutting technology package
- Technology package flow & guide drilling
- Weld seam detection inside and outside the tube

# Tube Lasers

## TRUMPF TRULASER TUBE 3000

### FIBER 2KW

Max Length (mm)	Diameter (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
3000	Ø12-154	0,5	8	Carbon Steel
3000	Ø12-154	0,5	4	SST (Stainless Steel)
3000	Ø12-154	0,5	4	Aluminum

The TruLaser Tube 3000 is a versatile laser cutting machine for tubes and pipes. It is equipped with a fiber laser, which offers a number of advantages over traditional CO2 lasers, including:

- Higher efficiency
- Better beam quality
- Lower maintenance costs

The TruLaser Tube 3000 is capable of cutting a wide range of materials, including steel, stainless steel, aluminum, copper, and brass. It is commonly used in the automotive, aerospace, and manufacturing industries to produce parts such as exhaust systems, engine components, and structural components.



## Sheet Lasers

### TRUMPF TRULASER 5040

#### FIBER 12KW

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
4000X2000	0,5	40	SST (Stainless Steel)
4000X2000	0,5	40	Carbon Steel
4000X2000	0,5	16	Copper
4000X2000	0,5	12	Brass
4000X2000	0,5	30	Aluminum



## The first 12kW TruLaser 5040 investment in Turkey

We are expanding our machine park for productive and flawless production processes.



# Sheet Lasers

## TRUMPF TRULASER 5030

### FIBER 12KW

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
3000x1500	0,5	40	SST (Stainless Steel)
3000x1500	0,5	40	Carbon Steel
3000x1500	0,5	16	Copper
3000x1500	0,5	12	Brass
3000x1500	0,5	30	Aluminum

The TruLaser 5030 12kW is an ultra-high-performance laser cutting machine for sheet metal. It is equipped with a 12kW fiber laser, which offers a number of advantages over traditional CO2 lasers, including:

- Higher efficiency
- Better beam quality
- Lower maintenance costs



## Sheet Lasers

### TRUMPF TRULASER 5030

#### FIBER 8KW

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
3000x1500	0,5	40	SST (Stainless Steel)
3000x1500	0,5	25	Carbon Steel
3000x1500	0,5	8	Copper
3000x1500	0,5	8	Brass
3000x1500	0,5	25	Aluminum

The TruLaser 5030 8kW is a high-performance laser cutting machine for sheet metal. It is equipped with an 8kW fiber laser, which offers a number of advantages over traditional CO2 lasers, including:

- Higher efficiency
- Better beam quality
- Lower maintenance costs

## TRUMPF TRUSTORE 3030

### DYNAMIC STORAGE SYSTEM

Material Dimensions (mm)	Max Weight (Tons)	# of Shelves (pcs)	Total Capacity (Tons)
3000x1500	3	44	132

The TruStore 3030 is a fully automated sheet metal storage and retrieval system. It is designed to store and retrieve sheet metal sheets of various sizes and weights. The TruStore 3030 is typically used in conjunction with a laser cutting machine or other sheet metal processing machine.

The TruStore 3030 has a number of features that make it ideal for the high-volume production of sheet metal parts, including:

- A large storage capacity (up to 300 sheets)
- A fast loading and unloading time (approx. 80 seconds)
- A high degree of automation (no manual intervention required)
- The ability to store and retrieve sheets of various sizes and weights

The TruStore 3030 is a reliable and efficient sheet metal storage and retrieval system that can help businesses to improve their production efficiency and produce high-quality parts.



# Punch Machines

## TRUMPF TRUPUNCH 1000

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
3000X1550	0,5	6,4	Carbon Steel
3000X1550	0,5	4	SST (Stainless Steel)
3000X1550	0,5	6	Aluminum

The TruPunch 1000 is a reliable and versatile punching machine that can help businesses to improve their production efficiency and produce high-quality parts.

- A tool magazine for automatic tool change
- A dust collection system to keep the work area clean

### MAXIMUM STROKE RATE

Punching (E=1mm) : 600 1/min

Marking : 1000 1/min

### TOOLS

Multitool Tool Changing Time : 2.4 s

Number Of Tools/Clamps : 21 pieces / 3 pieces



## Bending Machines

### TRUMPF TRUBEND CELL 7000

PRESS FORCE: 360 kN

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
500X380	0,7	6	Carbon Steel
500X380	0,7	6	SST (Stainless Steel)

The TruBend Cell 7000 is designed for the efficient bending of small parts up to 500 x 380 mm in size. It can achieve bending speeds of up to 300 mm/s and cycle times of as low as 4 seconds.

The TruBend Cell 7000 is equipped with a number of features that make it ideal for the high-volume production of small parts, including:

- **Automatic tool changer:** The ToolMaster Bend automatic tool changer allows the machine to change tools quickly and efficiently, without any manual intervention required. This reduces setup times and increases productivity.
- **Automatic loading and unloading:** The LoadMaster Bend automatic loading and unloading system loads and unloads parts from the machine quickly and reliably. This frees up the operator to perform other tasks, such as programming the machine or preparing the next batch of parts.
- **Conveyor system:** The conveyor system removes finished parts from the machine and transports them to the next stage of production. This helps to keep the production line flowing smoothly.



# Bending Machines

## TRUMPF TRUBEND 5320

PRESS FORCE: 3200 kN

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
4000	0,5	10	Carbon Steel
1500	0,5	15	Carbon Steel
4000	0,5	8	SST (Stainless Steel)

The TruBend 5320 is a high-performance bending machine for sheet metal. It is equipped with a 3200 kN press force and can bend a wide range of materials, including steel, stainless steel, aluminum, copper, and brass. The TruBend 5320 is also equipped with a number of features that make it easy to use and operate, including:

- ACB Wireless angle measuring system for precise angle measurement and control.
- Automatic tool change for increased productivity.
- Programmable backgauge and bending beam for increased flexibility.

The TruBend 5320 is a reliable and versatile bending machine that can help businesses to improve their production efficiency and produce high-quality parts.





# Bending Machines

## LVD DYNA-PRESS 40/15 PRO

PRESS FORCE: 400 kN

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
1500	0,5	3	Carbon Steel
1500	0,5	3	SST (Stainless Steel)

The LVD Dyna Press 40/15 Pro is a high-performance press brake for sheet metal. It is equipped with a 40-ton bending force and can bend a wide range of materials, including steel, stainless steel, aluminum, copper, and brass. The LVD Dyna Press 40/15 Pro is also equipped with a number of features that make it easy to use and operate, including:

- An LVD Touch-B CNC control that is easy to program and use.
- W-style tooling system for quick and easy tool change.
- Automatic tool change for increased productivity.
- Programmable backgauge for increased flexibility.



# Flatness of the Material

## ARKU FLATMASTER® 55 165

Min Width (mm)	Max Width (mm)	Min Length (mm)	Max Thickness (mm)	Processible Material Types
100	1650	100	12	Carbon Steel
100	1650	100	12	SST (Stainless Steel)

The ARKU FlatMaster® 55 165 is a high-performance leveling machine for sheet metal. It is equipped with powerful leveling rollers that can handle a wide range of different materials. This machine is capable of handling materials with widths between 100mm to 1650mm, and a minimum length of 100mm. The FlatMaster® 55 165 can level materials up to 12mm thick at a speed of up to 100m/min.

The FlatMaster® 55 165 is equipped with a number of features that make it an ideal choice for high-volume production environments, including:

- A high leveling speed of up to 100m/min
- A positioning accuracy of  $\pm 0.1$ mm and a repeatability of  $\pm 0.05$ mm
- A variety of automation options, such as automatic loading and unloading systems
- A robust and durable construction that is designed for continuous operation

The ARKU FlatMaster® 55 165 is a reliable and productive leveling machine that can help businesses to improve their production efficiency and produce high-quality parts.



## Bandsaw like Laser

### BEHRINGER 511 HBE DYNAMIC

Cutting Capacity Round (mm)	Cutting Capacity Flat (mm)	Min Round (mm)	Min Flat (mm)	Processible Material Types
510	510x510	10	10x8	15-150

The BEHRINGER 511 HBE DYNAMIC is a versatile and high-performance horizontal bandsaw machine that is ideal for a wide range of industries. It is known for its accuracy, speed, and ease of use.

#### Features:

- Servo-mechanical downfeed for precise and constant feed rate
- Cast iron saw head for stability and vibration dampening
- Saw head tilt for miter cuts
- Intuitive BT65 touch control
- Electrically driven chip brush for clean cutting edge
- Precision portal-design guide system for high cutting accuracy
- Automatic feed control for optimal cutting performance
- Bundle clamping device for cutting multiple pieces at once



#### Benefits:

- High cutting accuracy and repeatability
- Fast cutting speed
- Easy to use and operate
- Low maintenance requirements
- Safe and reliable

# No Burries Anymore!

## LISSMAC SMD 123 RE

Max Width (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
950	1	50	Carbon Steel
950	1	50	SST (Stainless Steel)
950	1	50	Aluminum

It is suitable for processing steel, stainless steel, and aluminum. The SMD 123 RE is equipped with two rotor heads that ensure a uniform edge rounding and surface finishing. The machine is also equipped with a touch panel for intuitive operation.

### Benefits:

- Improved surface quality
- Reduced deburring time
- Increased productivity
- Reduced costs



# Welding Robots

## FRONIUS COBOT CWC-D CELL

Processing Size (mm)	Min Thickness (mm)	Max Thickness (mm)	Processible Material Types
2000x1000x600	1 mm	10 mm	Carbon Steel
2000x1000x600	1 mm	8 mm	SST (Stainless Steel)
2000x1000x600	1 mm	8 mm	Aluminum

The FRONIUS COBOT CWC-D CELL is a Cobot Welding Cell that is designed for fully automated welding. It is equipped with a 6-axis cobot, a pneumatic linear axis, a 12" touchscreen tablet, a control panel, a Demmeler table, a foot pedal, a MIG/MAG welding system, and a safety booth.

The FRONIUS COBOT CWC-D CELL is a complete welding solution that is ideal for businesses of all sizes. It is easy to use, efficient, and reliable.

- 6-axis cobot
- Welding processes: MIG/MAG, CMT
- Maximum welding speed: 1.2 m/min
- Positioning accuracy:  $\pm 0.1$  mm
- Repeatability:  $\pm 0.05$  mm



# Manufacturing Capabilities and Target Markets



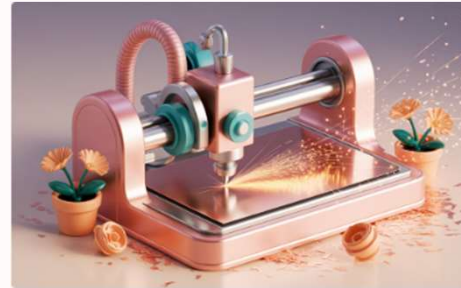
## Automotive Industry

Our precision manufacturing capabilities deliver high-quality components for the demanding automotive sector, from thin sheets to thick materials.



## Home Appliance Industry

We provide durable, reliable solutions for home appliance manufacturers, ensuring quality across a range of material thicknesses.



## Thin Material Expertise

Our cutting-edge equipment handles thin materials with precision, meeting strict quality requirements for both target markets.



## Thick Material Capabilities

Advanced machinery enables us to deliver high-quality solutions for thick materials used in automotive and appliance applications.



Thank you!



Fostering digital transformation through  
continuous Industry 4.0 investments  
**We are shaping the future**